



05 / 2003

**Structure of the Facade**

**PEKATEX®**-Substructures are laid in a layer of adhesive mortar covering and, if necessary, are additionally fixed to the wall by mechanical fixing elements free of any thermal- and sound-bridges. A mineral undercoat is applied to the substructure.

As finish a mineral rendering with different textures or ceramic tile or brick-slab cladding (the two latter ones always **to be vented**) can be used. The maximum permitted weight for the basic and the final layer should not exceed 88 kg/m<sup>2</sup>.

**Certificates by the German Building Certification Authority (DIBt) and German Industrial Standards**

<b>PEKATEX®</b> 49 - 1 mineral plaster facade, without structural venting	Certification <b>DIBt Z - 33.45 - 238</b> , Quality Control and Certification by the Material Control Authority Northrhine-Westfalia
<b>PEKATEX®</b> 50 - 1 mineral plaster facade, <b>with structural venting</b>	
<b>PEKATEX®</b> 50 - 2 Facade made of ceramic tiles or brick slabs, <b>with structural venting</b>	

Building Materials		Requirements	Remarks	
<b>PEKATEX®</b> (compare to data sheet 1)	substructure • with insulation • with insulation and venting duct	DIBt Z - 23.11 - 1049 DIBt Z - 23.11 - 1050	only for facades made of plaster for facades made of plaster and tiles	
Adhesive Mortar	hydraulically hardening thin-bed mortar	DIN 18156 - 2 (DIN 18156 - M)	adhesion to the full surface	
Reinforced Undercoat	Mortars for undercoat fabric dry mortar • mortar group P II concerning facades made of plaster • mortar group P III concerning facades made of tiles/slabs	DIN 18557; DIN 18550 - 1, - 2; DIBt Z - 33.45 - 238	thickness of layer ≥ 12 mm	total thickness of a mineral plaster facade ≥ 20 mm; consider also max. permitted weight
	Reinforcement	glass fibre fabric	DIBt Z - 33.45 - 238	
Finish	1. Rendering fabric dry mortar • mortar group P Ic	DIN 18557; DIN 18550 - 1, - 2; DIBt Z - 33.45 - 238	all common textures	
	2. Tiles / slabs ceramic tiles brick slabs quarry tiles	DIN 18515 - 1	thickness size	≤ 2,0 cm ≤ 30 cm x 40 cm
Accessories	screws and dowels PKT-fixing clamps profiles	Certificate DIBt Z - 33.45 - 238 at least DIN 4102 - B2	depending on project	

**Fixing (no thermal- and sound bridges)**

Weight of undercoat and finish g [kg / m <sup>2</sup> ]	Height above ground H [m]	Fixings	Number of dowels	Note
g ≤ 0.68	H ≤ 20	adhesive mortar	/	adhesive mortar and dowels always to be used: • with heights above ground level H > 20 m • with non-sufficient load-bearing and absorbant surfaces
0,68 < g ≤ 0.88	H ≤ 100	adhesive mortar+dowels		

**Features**

<p><b>Facades with</b>  <b>PEKATEX®</b></p>	<ul style="list-style-type: none"> <li>• are non-combustible according to DIN 4102 - 1 (Building Material Class A2)</li> <li>• sustain a shear load of &gt; 30,000 N / m<sup>2</sup> (&gt; 3.0 t / m<sup>2</sup>)</li> <li>• sustain a tensile load of &gt; 35,000 N / m<sup>2</sup> (&gt; 3.5 t / m<sup>2</sup>)</li> <li>• are shock resistant and shock proof</li> <li>• have excellent thermal insulation properties; thickness of the insulating material up to 120 mm, thermal conductivity group 040 and 035</li> <li>• lead to increased sound insulation, sound insulation performance R<sub>w</sub>,R according to DIN 4109 can be increased by 3 dB</li> <li>• are permeable to water vapour and ensure dry building substances because of the use of mineral materials and <b>structural venting</b></li> <li>• support architectural creativity and design, usage has been authorised up to a height of 100 m above ground level</li> </ul>
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